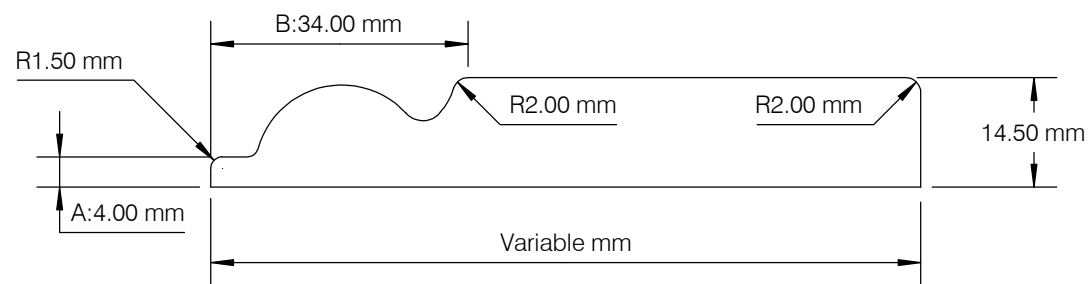
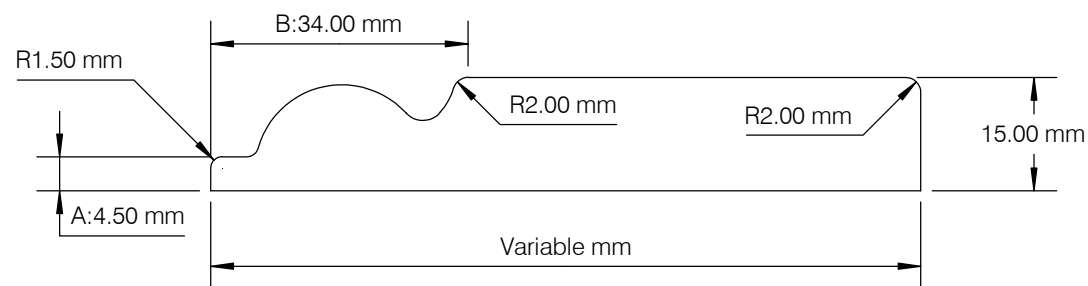
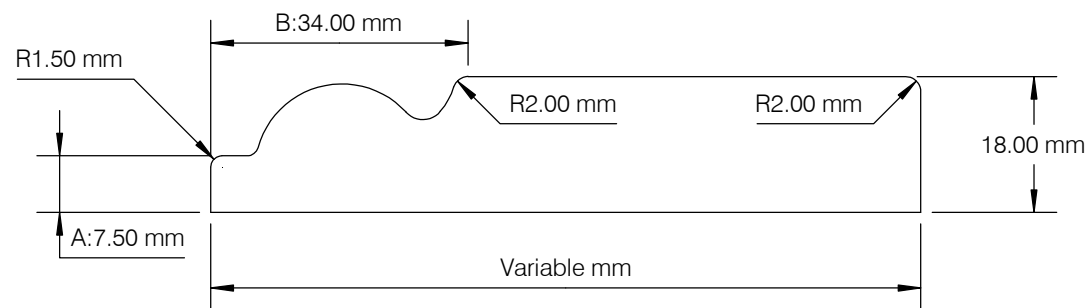


Place SAM 01 profile block on side spindle 2.
Place SP 1447T2 profile block on side spindle 3, to produce 2mm round.
Place SAM 1440 profile block on the first top spindle.



AREA MACHINED AWAY: 151.07 MM SQ

SAM[®]

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PROFILE	DRAWN BY		S McMaster	REV: 1
	DATE		19/06/2019	AUTH:
	SCALE		1:1	TOLERANCE +/- 0.5MM
SP 1440		MOULDER ANY		
		PASSES 1		

PRINTED COPY UNCONTROLLED

DRAWING FOR LOCATION OF WRAP.



14.5 & 15mm THICK MATERIAL

Profile width 57mm = Wrap Length 96mm
 Profile width 69mm = Wrap Length 121mm
 Profile width 94mm = Wrap Length 146mm
 Profile width 119mm = Wrap Length 171mm
 Profile width 144mm = Wrap Length 196mm
 Profile width 169mm = Wrap Length 221mm

18mm THICK MATERIAL

Profile width 57mm = Wrap Length 114mm
 Profile width 69mm = Wrap Length 121mm
 Profile width 94mm = Wrap Length 146mm
 Profile width 119mm = Wrap Length 171mm
 Profile width 144mm = Wrap Length 196mm
 Profile width 169mm = Wrap Length 221mm

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	PROFILE	DRAWN BY	MOULDER	ANY
			PASSES	1
SP 1440		DATE	S McMaster	REV: 1
		SCALE	19/06/2019	AUTH:
			1:1	TOLERANCE +/- 0.5MM