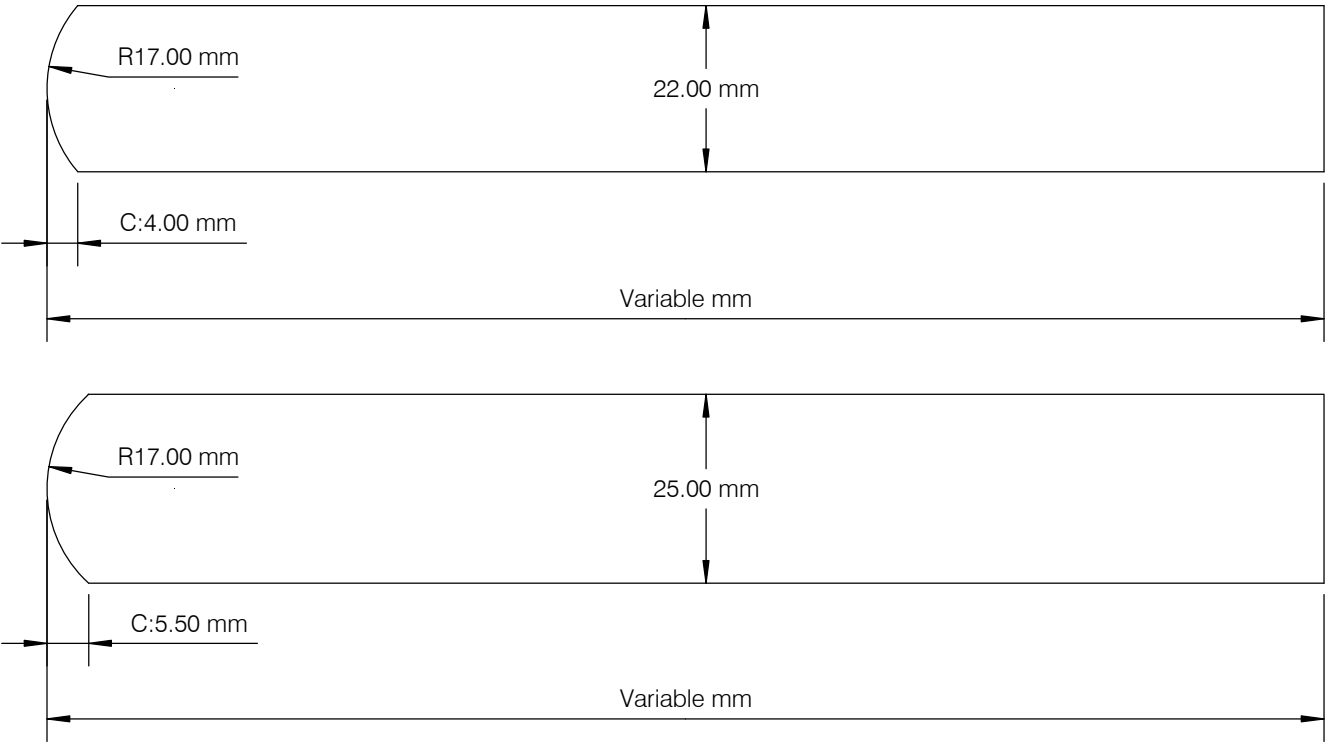


Place SAM 01 profile block on side spindle 2.
 Place SAM 52 profile block on side spindle 3.



Bullnose must be checked using set square,
 set square is kept in the toolroom.

THIS IS A BULL-NOSE ONLY PROFILE

AREA MACHINED AWAY FOR 22MM: 38.25 SQMM
 AREA MACHINED AWAY FOR 25MM: 52.64 SQMM

SAM[®] Newpark Industrial Estate Greystone Road, Antrim BT41 2RU T: +44 (0)28 9442 8288 F: +44 (0)28 9442 8244 E: team@samonline.co.uk W: www.samonline.co.uk	PROFILE	DRAWN BY	MOULDER	ANY
	SAM 53	DATE	PASSES	1
		SCALE	S McMaster	REV: 1
			18/06/2019	AUTH:
			1:1	TOLERANCE +/- 0.5MM

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