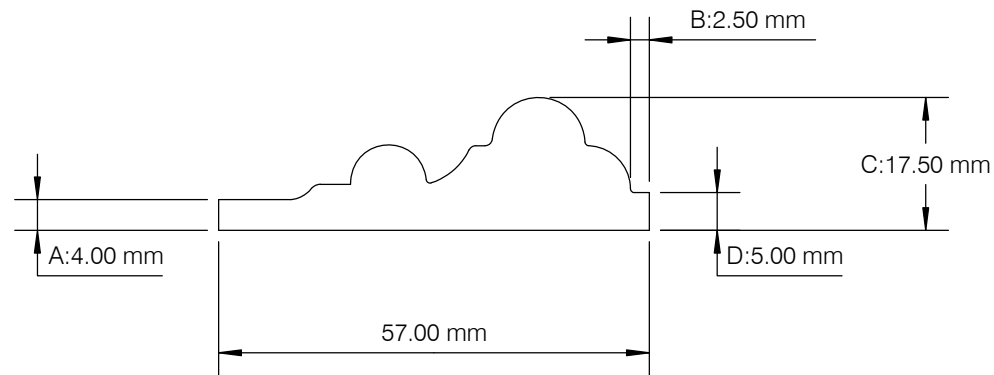


Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Place SAM 85 profile block on the first top spindle.



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY: 480.66 SQMM

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	26/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

**SAM**<sup>®</sup>

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PROFILE

SAM 85