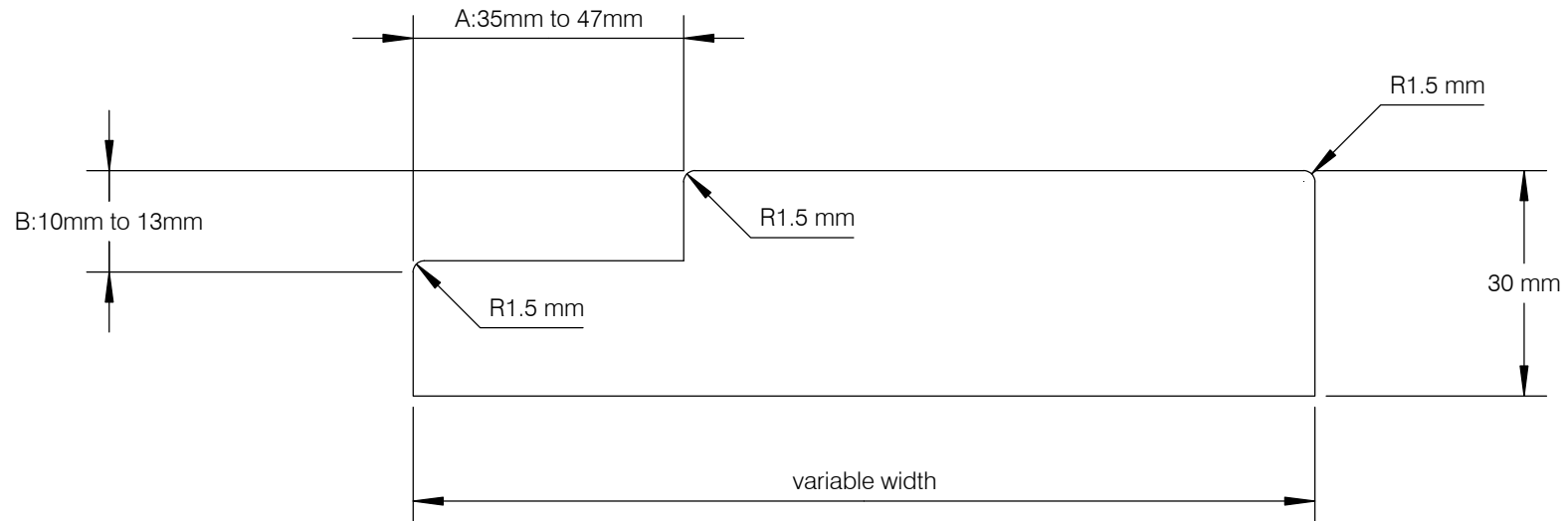


Place SAM 04 profile block on side spindle 2, to produce 1.5 mm radius.
 Place SAM 04 profile block on side spindle 3, to produce 1.5 mm radius.
 Place SAM 02 cutter block on the first top head, to produce rebate and 1.5 mm radius.

When ordering please state values for dimensions A+B



PRINTED COPY UNCONTROLLED

30 mm DOOR CASING

AREA MACHINES AWAY BY ROUNDS = 1.44 SQMM.
 TOTAL AREA MACHINED AWAY =

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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PROFILE	DRAWN BY	MOULDER	ANY
SAM 02	DATE	PASSES	1
	SCALE	DRAWN BY	S McMaster
		DATE	18/06/2019
		SCALE	1:1
		REV:	1
		AUTH:	
		TOLERANCE	+/- 0.5MM