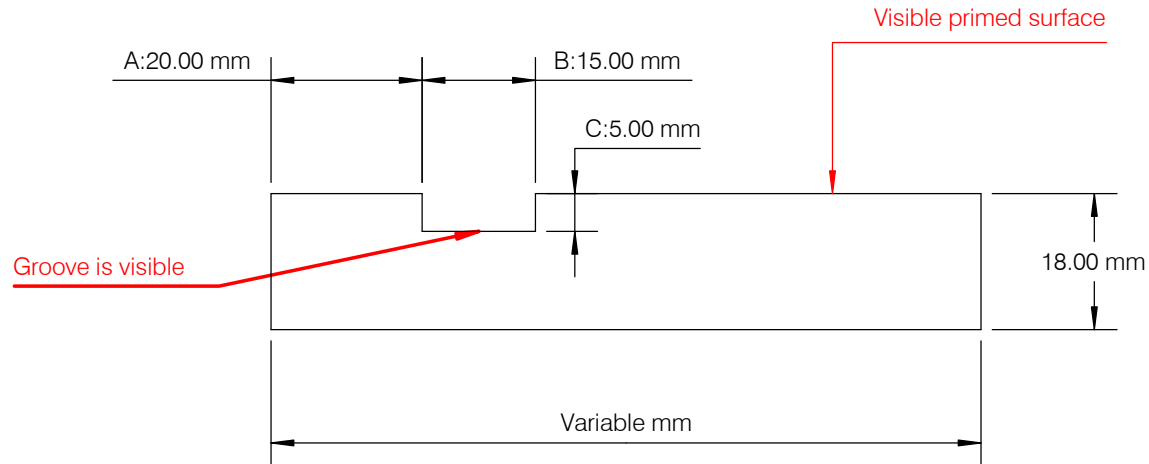


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place 13-24mm adjustable diamond groover on the first top spindle set at 15.00mm. Set to produce 15.00 x 5.00mm deep groove.



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY 75 SQMM.



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		MOULDER	ANY
		PASSES	1
PROFILE	DRAWN BY	B. Sobecki	REV: 2
SAM 5060	DATE	06/01/2022	AUTH:
	SCALE	1:1	TOLERANCE +/- 0.5MM