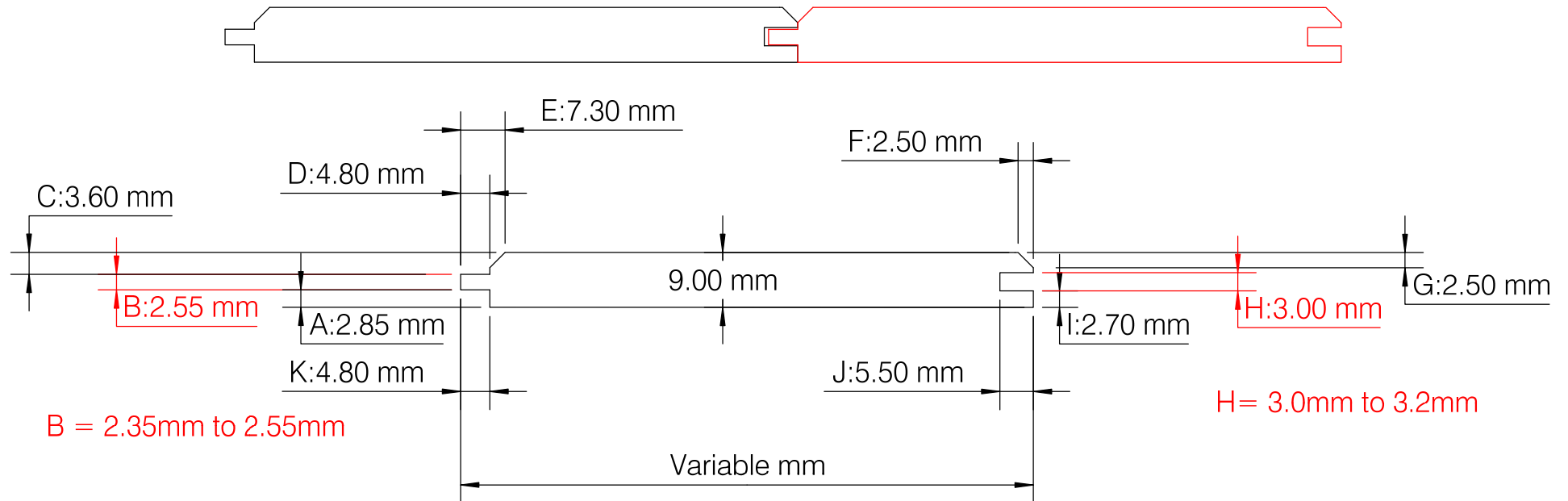


PCD3012 T1 on e side spindle 2.
 PCD3012 T2 on e side spindle 3.

If PCD tooling not available please use carbide one – see page 2.

*THIS PROFILE IS TONGUE AND GROOVE, PROFILE MUST BE CHECKED TO ENSURE THAT BOTH SIDES FIT INTO EACH OTHER!



Dimensions in red have a tolerance as stated in text Check DIM H using Grv test template

All others dimensions have a tolerance of +/- 0.20mm, except board thickness which is +/- 0.3mm

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| | |
|-----------|---------------|
| MOULDER | ANY |
| PASSES | 1 |
| DRAWN BY | M Kirkpatrick |
| REV: | 4 |
| DATE | 20/06/2017 |
| AUTH: | |
| SCALE | 1:1 |
| TOLERANCE | +/- 0.5MM |

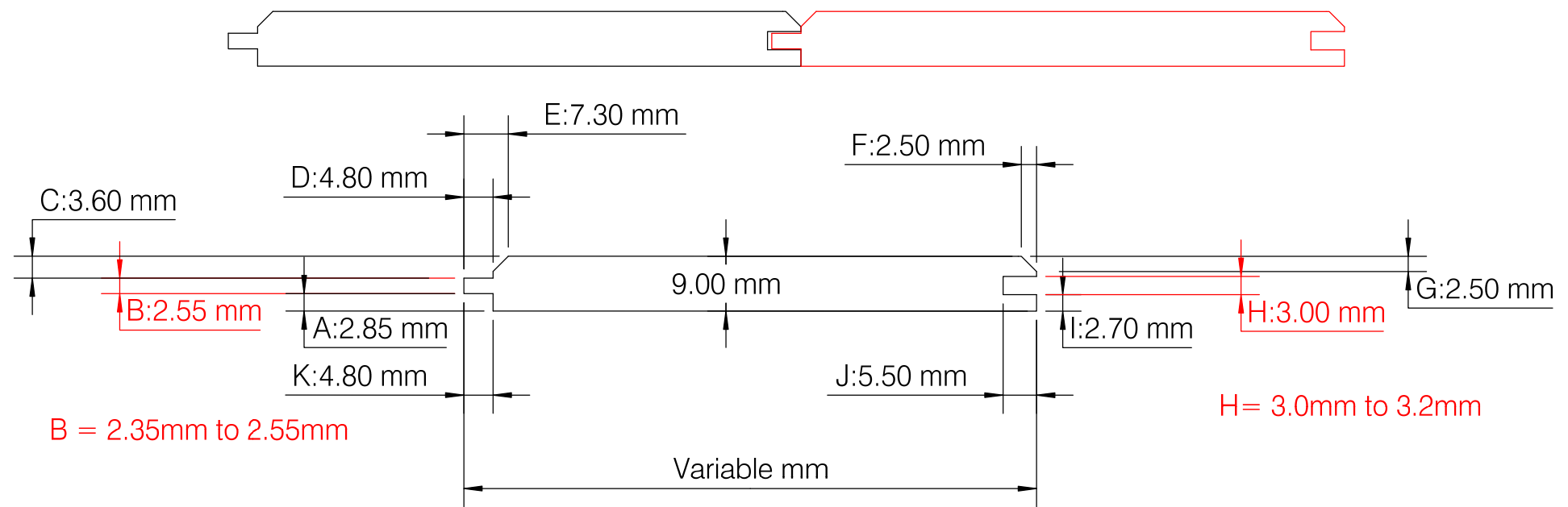


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PROFILE
SAM 3012

SAM 01 1st inside & outside side spindle
 3mm slitting blade 2nd outside side spindle to create 3mm x 5.5mm slot
 45 degree profile block 1st top spindle to create 2.5mm x 2.5mm chamfer
 SAM 3012 profile block 2nd top spindle
 5mm groover on last bottom spindle to create 4.8mm x 2.85mm rebate

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| | |
|-----------|---------------|
| MOULDER | 4, 6 |
| PASSES | 1 |
| DRAWN BY | M Kirkpatrick |
| DATE | 20/06/2017 |
| SCALE | 1:1 |
| REV: | 3 |
| AUTH: | |
| TOLERANCE | +/- 0.5MM |



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| | |
|-----------------|--|
| PROFILE | |
| SAM 3012 | |