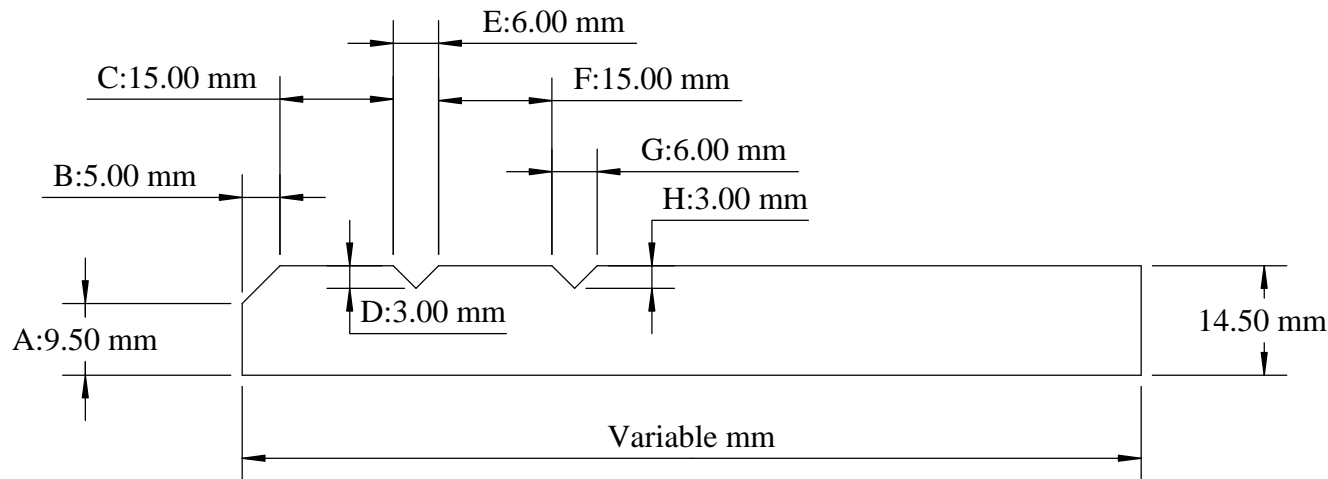
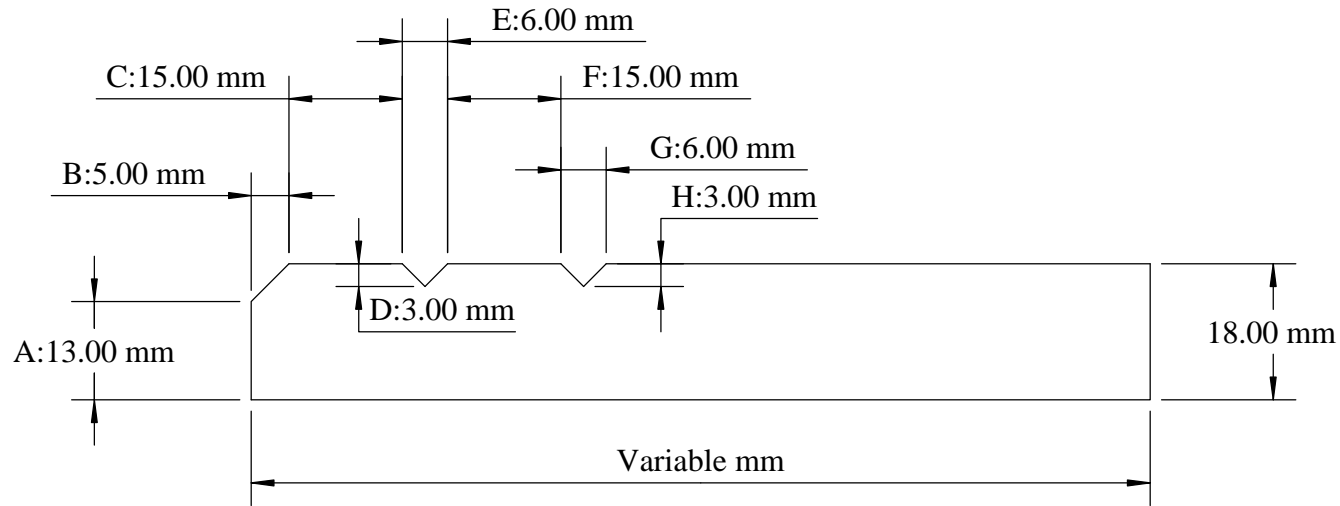


Place 45 DegT1 profile block on side spindle 2, to produce 5.00mm x 5.00mm chamfer.
 Place SAM 01 profile block on side spindle 3.
 Place SP 1286T1 on the first top spindle to produce 6.00mm x 3.00mm V groove.
 Place SP 1286T2 on the second top spindle to produce 6.00mm x 3.00mm V groove.



AREA MACHINED AWAY 30.5 SQMM.

PRINTED COPY UNCONTROLLED

MOULDER	3,4,5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	11/09/12
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

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SAM 2984

PROFILE

DRAWN BY

S McMaster

REV: 1

DATE

11/09/12

AUTH:

SCALE

1:1

TOLERANCE
+/- 0.5MM