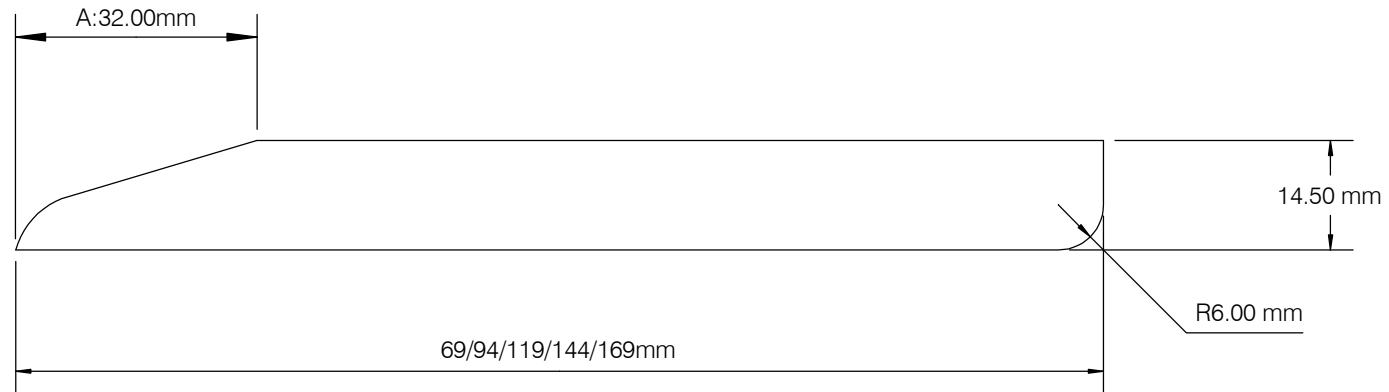


Place SAM 01 profile block on side spindle 2.
 Place SAM 24 profile block upside down on side spindle 3.
 Place SAM 22 profile block on the first top spindle.



PRINTED COPY UNCONTROLLED

DUAL PURPOSE: C&R AND PENCIL ROUND

AREA MACHINED AWAY: 171.08 SQMM

MOULDER	ANY
PASSES	1
S McMaster	REV: 1
DATE	18/06/2019
SCALE	1:1
	TOLERANCE +/- 0.5MM

SAM[®]

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SAM 2574

PROFILE

DRAWN BY

DATE

SCALE

18/06/2019

1:1

AUTH:

TOLERANCE
+/- 0.5MM