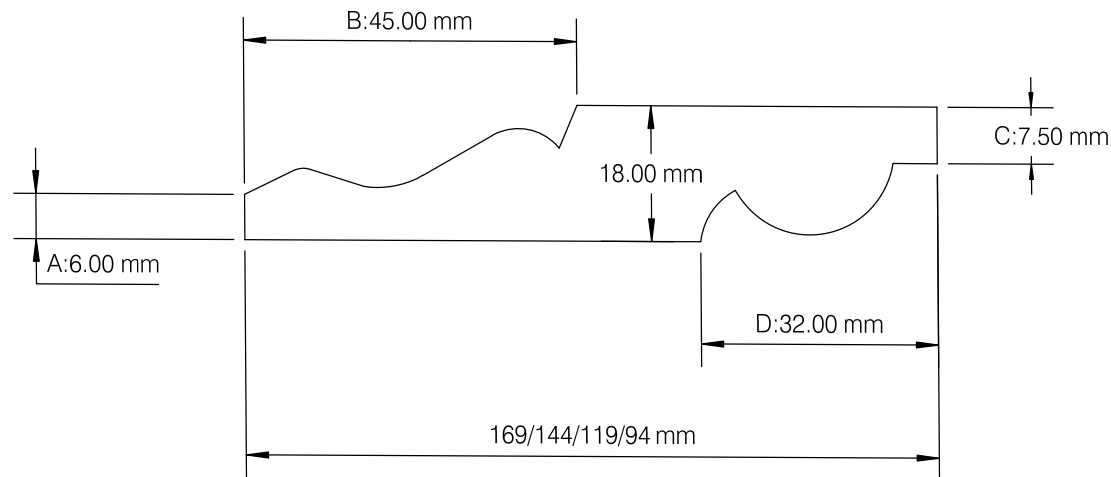


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 93 profile block on the first top spindle.
 Place SAM 09 profile block on the last bottom spindle.



DUAL PURPOSE: OGEE AND TORUS

(for sizes 194, 219, 244, 269, 294mm please see SAM4335)

AREA MACHINED AWAY 602.94 SQMM.

PRINTED COPY UNCONTROLLED

MOULDER	5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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SAM 2156