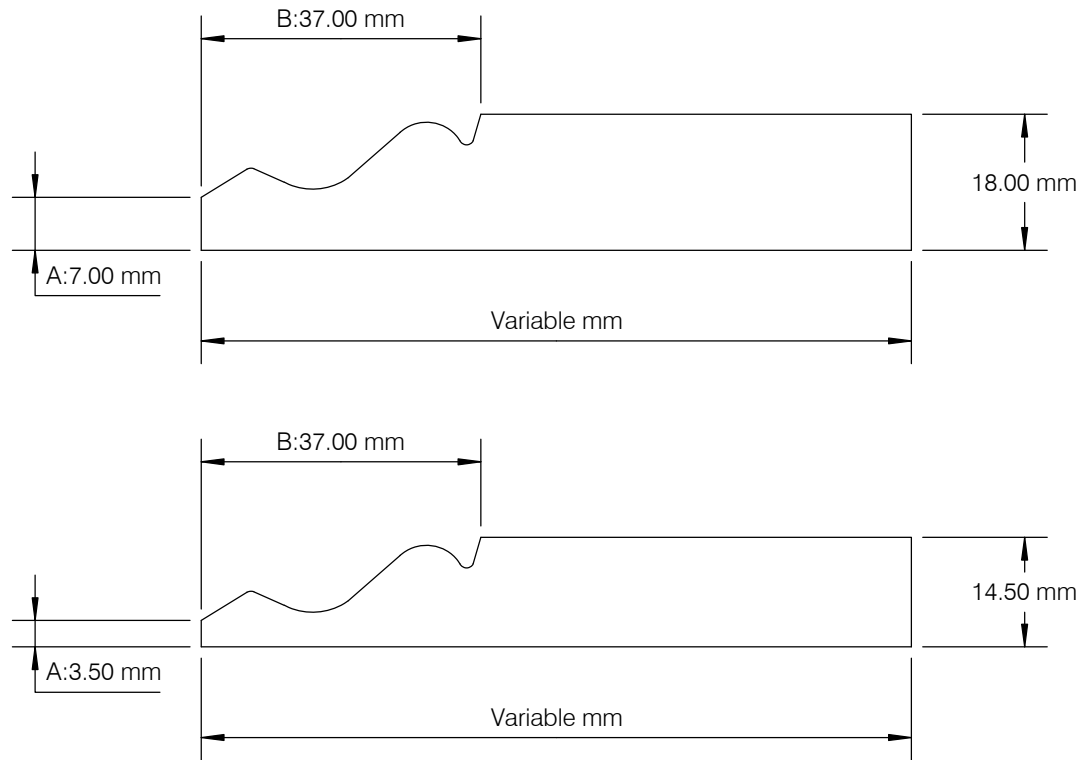


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 90 profile block on the first top spindle.



PRINTED COPY UNCONTROLLED

SAM Donington
 SC 3216-1

Double version of this profile is SAM 4959

AREA MACHINED AWAY: 233.69 SQMM

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	26/06/2019
SCALE	1:1
REV:	1
AUTH:	TOLERANCE +/- 0.5MM



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PROFILE	DRAWN BY	S McMaster	REV: 1
SAM 90	DATE	26/06/2019	AUTH:
	SCALE	1:1	TOLERANCE +/- 0.5MM