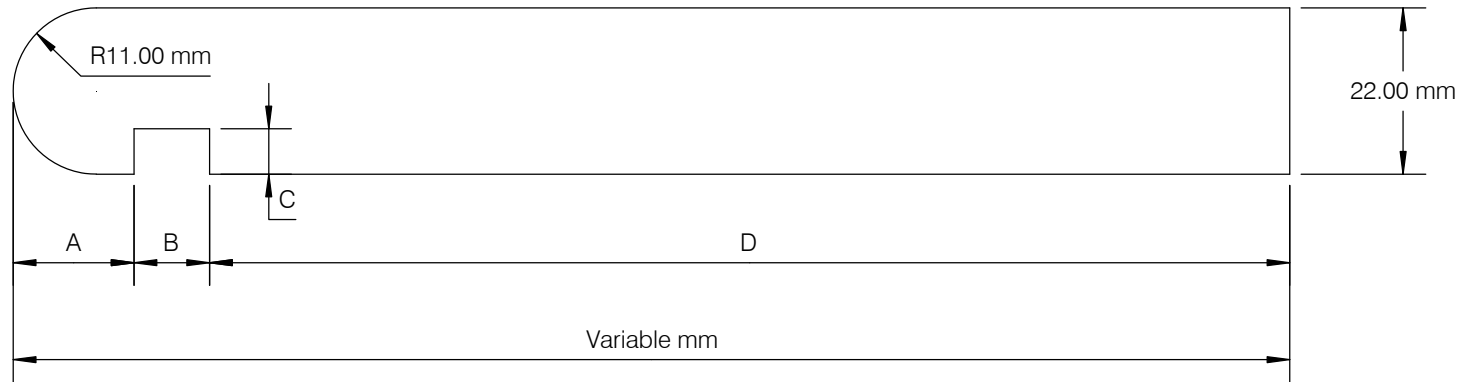


Place SAM 55 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place Adjustable Groover on the first top spindle, to produce rebate.

Check A dimension with special verniers



PRINTED COPY UNCONTROLLED

PLEASE QUOTE DIMENSIONS A-B-C-D WHEN ORDERING

Bullnose must be checked using set square,
 set square is kept in the toolroom.

AREA OF ROUND MACHINED AWAY: 65.55 SQUARE MM

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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PROFILE

SAM 55