

First Pass

Place SAM 01 profile block on side spindle 2.

Place SAM 01 profile block on side spindle 3.

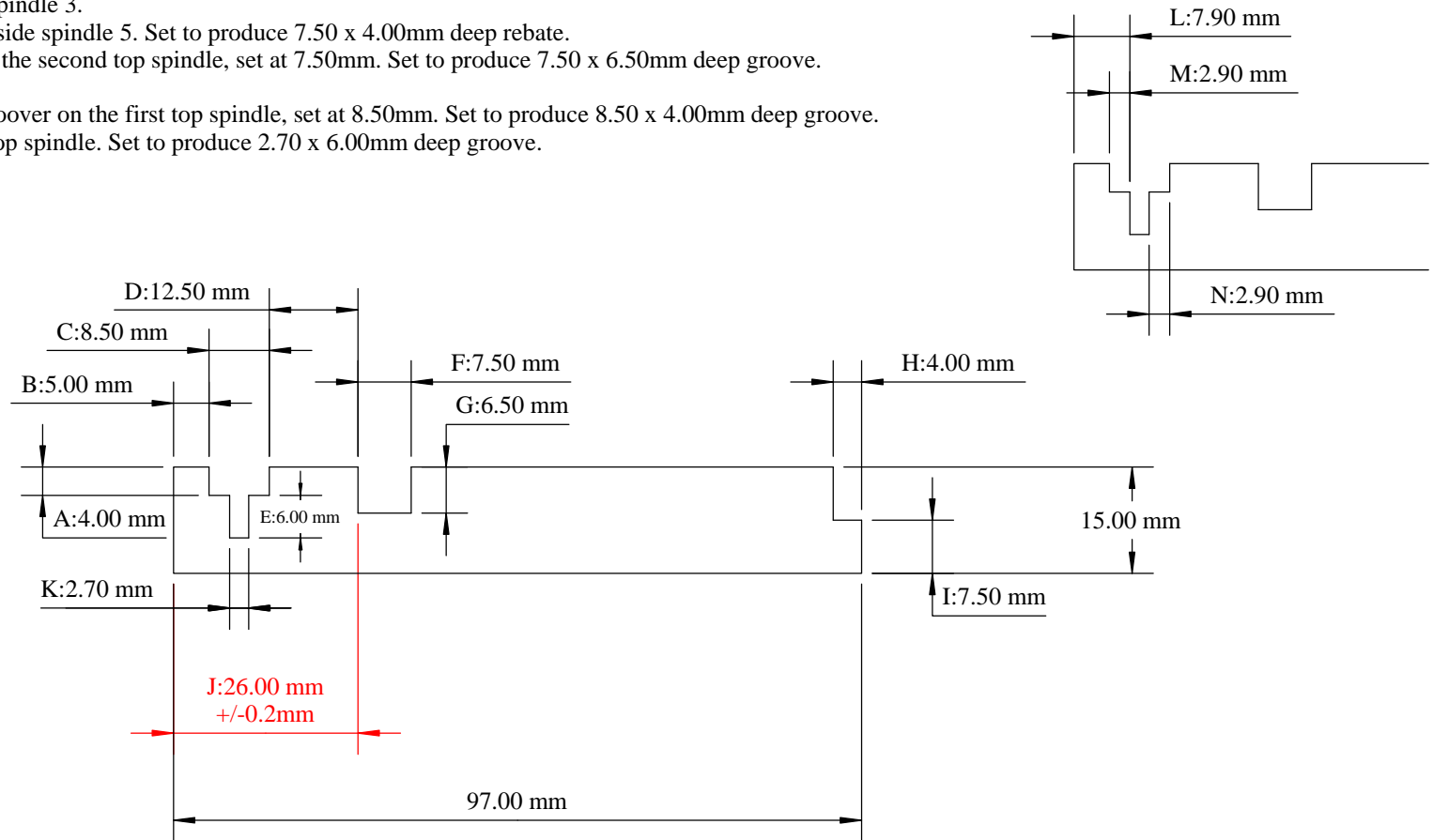
Place 8-15mm adjustable groover on side spindle 5. Set to produce 7.50 x 4.00mm deep rebate.

Place 4-7.6mm adjustable groover on the second top spindle, set at 7.50mm. Set to produce 7.50 x 6.50mm deep groove.

Second Pass

Place 8-15mm adjustable diamond groover on the first top spindle, set at 8.50mm. Set to produce 8.50 x 4.00mm deep groove.

Place 2.7mm groover on the second top spindle. Set to produce 2.70 x 6.00mm deep groove.



PRINTED COPY UNCONTROLLED

**Unprimed Profile
SAM Trimax**

AREA MACHINED AWAY 128.95 SQMM.

MOULDER	4,6
PASSES	2
DRAWN BY	S McMaster
DATE	12/03/19
SCALE	1:1
REV:	6
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

Newpark Industrial Estate Greystone Road Antrim BT41 2RU

Tel : (028) 9442 8288 Fax : (028) 9442 8244

Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

SAM 3337

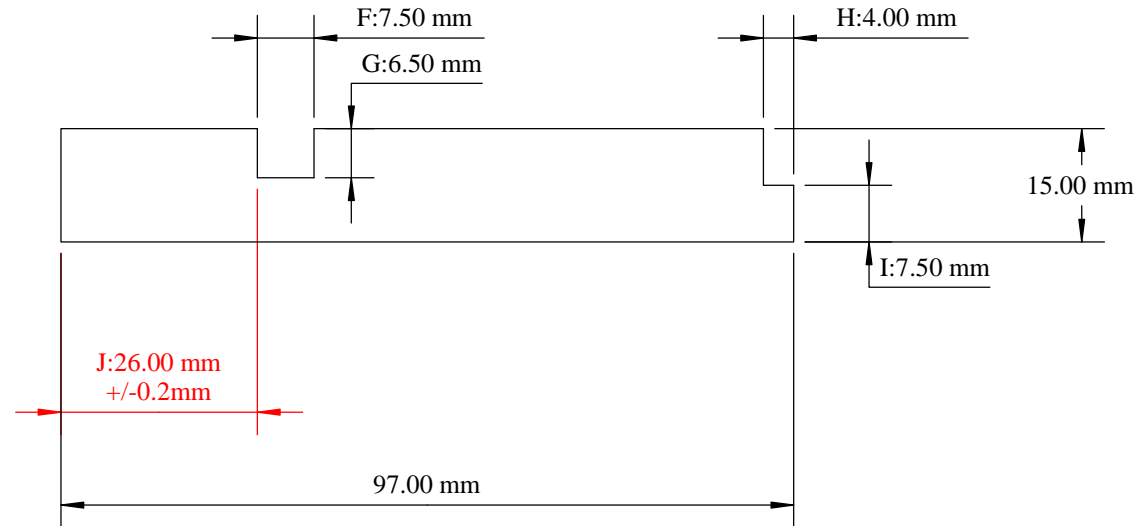
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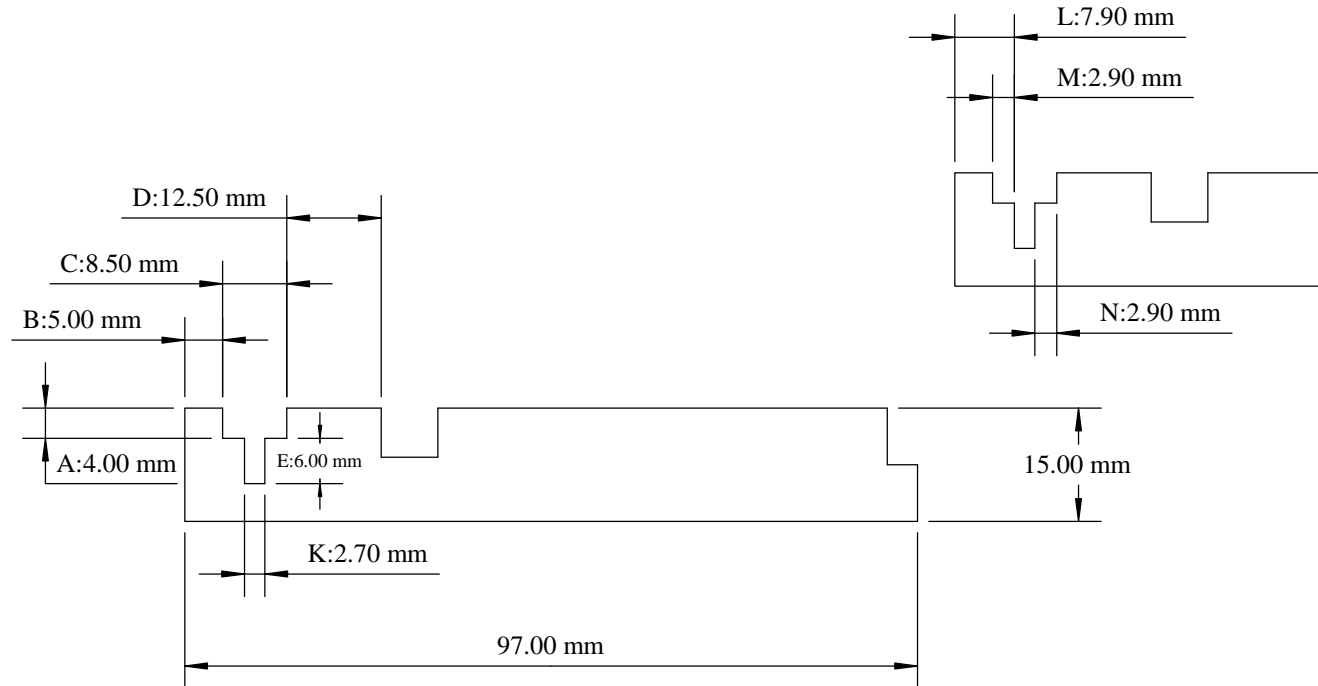
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PROFILE	SAM 3337
1st Pass	

Second Pass

Place 8-15mm adjustable diamond groover on the first top spindle, set at 8.50mm. Set to produce 8.50 x 4.00mm deep groove.

Place 2.7mm groover on the second top spindle. Set to produce 2.70 x 6.00mm deep groove.



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PROFILE
 SAM 3337
 2nd Pass