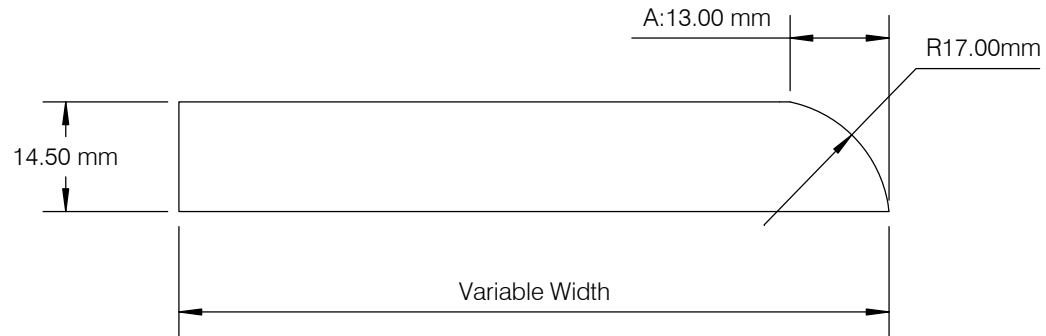


Place SAM 01 profile block on side spindle 2.
 Place SAM 1855 profile block on side spindle 3.
 or if SAM 1855 tool is in use,
 Place SAM 3167 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.



PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY 52.81 SQMM

MOULDER	ANY
PASSES	1
DRAWN BY	A McMaster
REV:	2
DATE	08/01/2020
AUTH:	
SCALE	1:1
	TOLERANCE +/- 0.5MM

SAM[®]

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SAM 1855

PROFILE

DRAWN BY

A McMaster

REV: 2

DATE

08/01/2020

AUTH:

SCALE

1:1

TOLERANCE
+/- 0.5MM