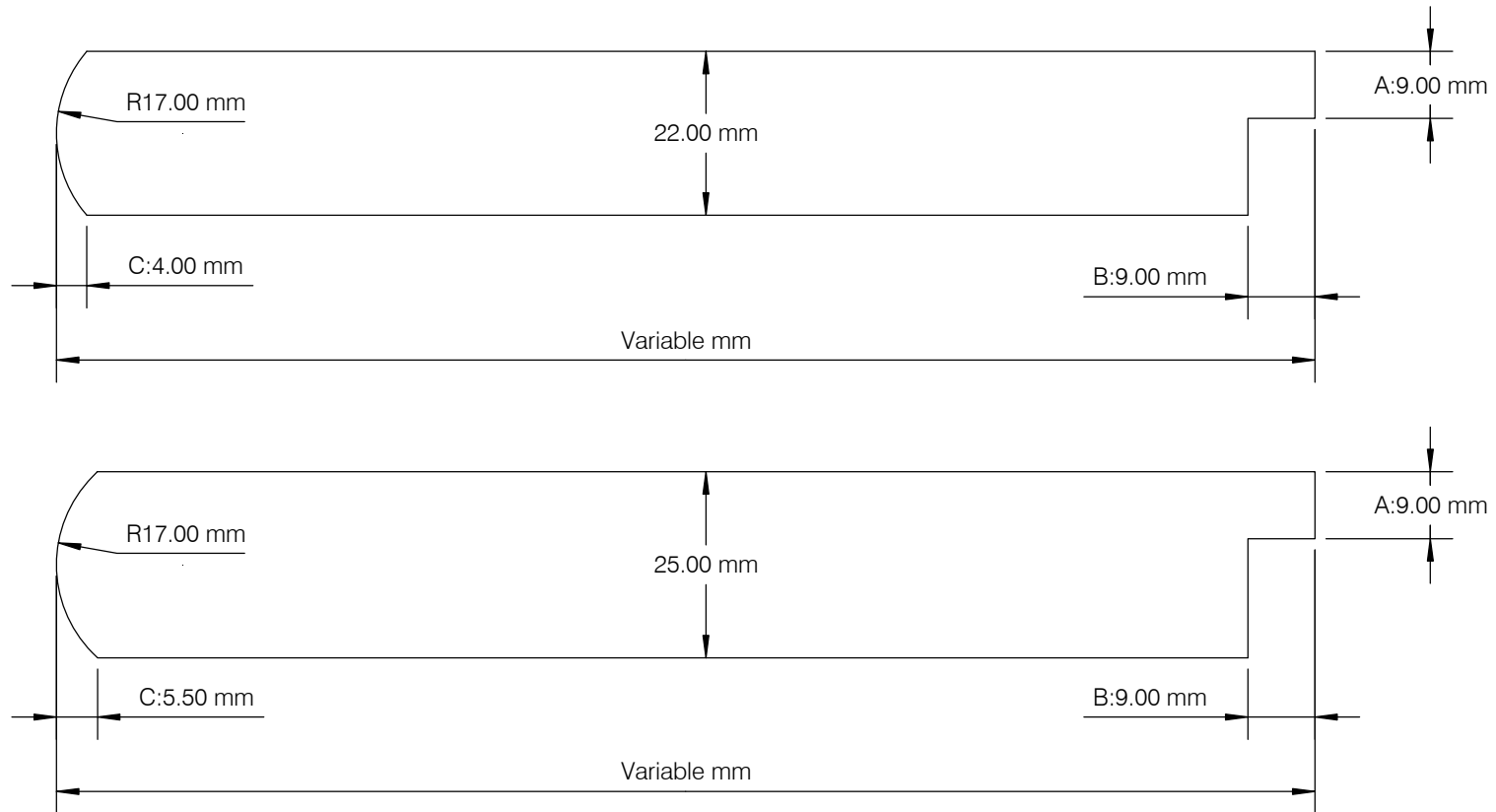


Place SAM 01 profile block on side spindle 2.  
 Place SAM 52 profile block on side spindle 3.  
 Place 8-15mm Adjustable Groover on the last bottom spindle, to produce rebate.



Bullnose must be checked using set square,  
 set square is kept in the toolroom.

AREA MACHINED AWAY FOR 22MM: 155.25 SQMM  
 AREA MACHINED AWAY FOR 25MM: 196.64 SQMM

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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PROFILE  
**SAM 52**

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