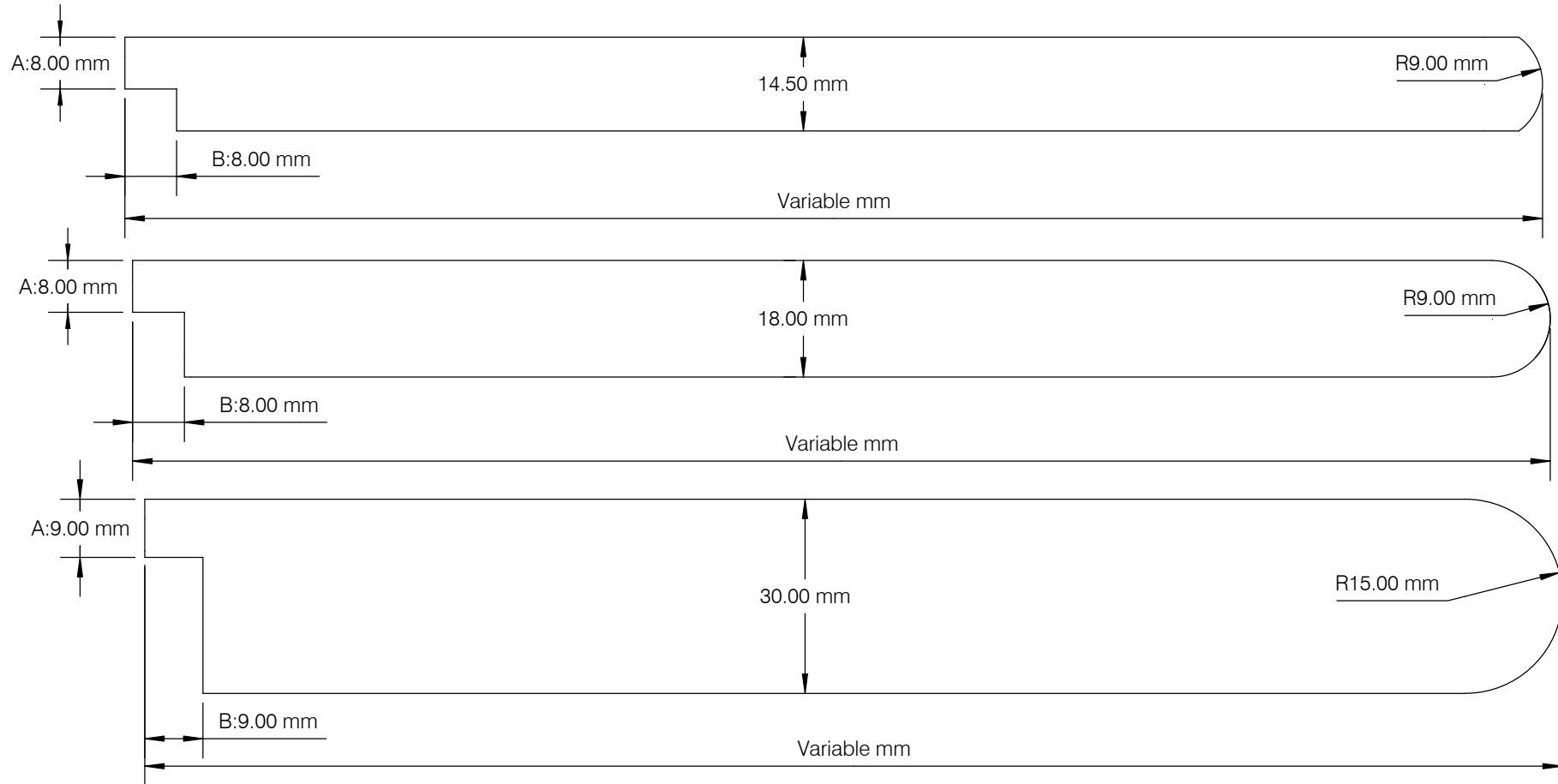


Place SAM 01 profile block on side spindle 2.  
 Place SAM 50 profile block on side spindle 3.  
 Place 8-15mm Adjustable Groover on the last bottom spindle, to produce rebate.



AREA MACHINED AWAY FOR 14.5 MM: 70.8 SQUARE MM  
 AREA MACHINED AWAY FOR 18 MM: 120.72 SQUARE MM  
 AREA MACHINED AWAY FOR 30 MM: 293.57 SQUARE MM

Bullnose must be checked using set square,  
 set square is kept in the toolroom.

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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PROFILE  
 SAM 50