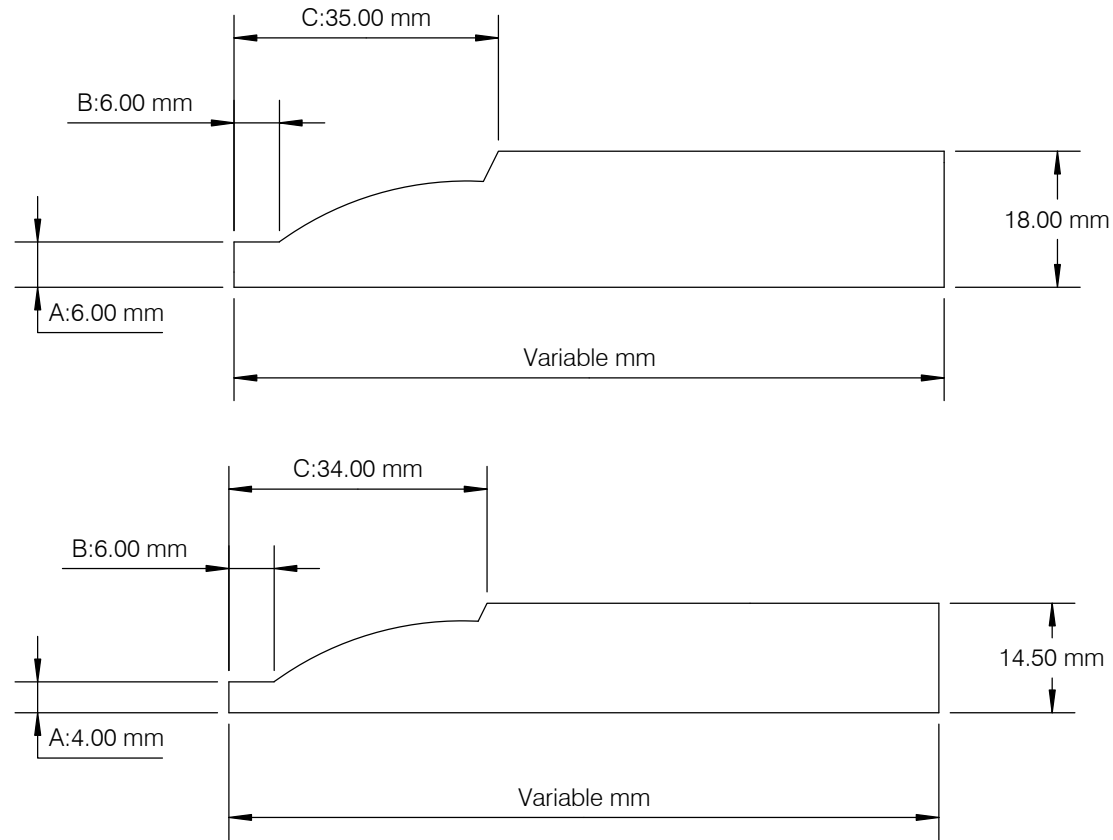


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 27 profile block on the first top spindle.



PRINTED COPY UNCONTROLLED

Double version of this profile is SAM 4937

AREA MACHINED AWAY: 246.22 SQMM



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			MOULDER	ANY
			PASSES	1
	PROFILE	DRAWN BY	S McMaster	REV: 1
	SAM 27	DATE	17/06/2019	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM