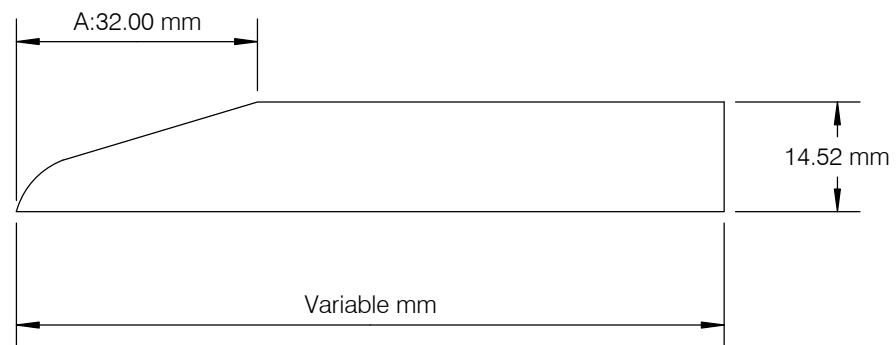
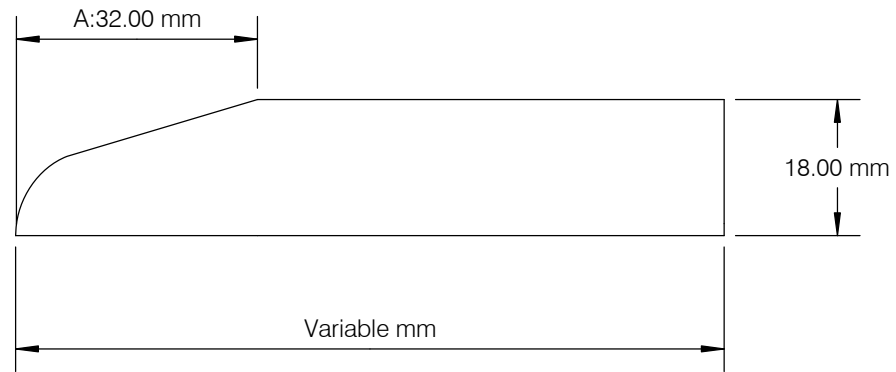


Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Place SAM 22 profile block on the first top spindle.



Please ensure that this profile is manufactured on a moulder that has a wooden bed.

PRINTED COPY UNCONTROLLED

AREA MACHINED AWAY: 165.67 SQMM

MOULDER	ANY
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	TOLERANCE +/- 0.5MM

**SAM**<sup>®</sup>

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PROFILE

SAM 22

DRAWN BY

DATE

SCALE

S McMaster

18/06/2019

1:1

REV: 1

AUTH:

TOLERANCE  
 +/- 0.5MM