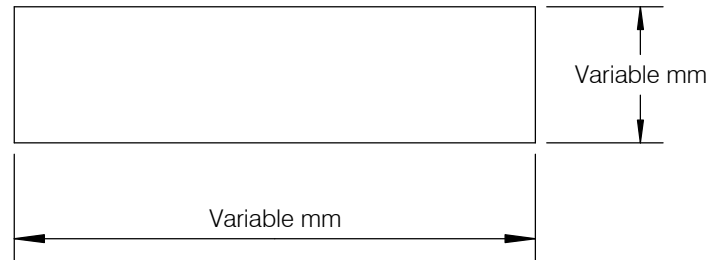


Place SAM 01 profile block on side spindle 2.  
 Place SAM 01 profile block on side spindle 3.  
 Please note: Where necessary use an appropriate cutter to reduce thickness to given size.



When thickness has to be reduced, the maximum width of this profile is 100mm.

Pease note: When top surface has been machined,  
 the bottom (good) surface will be the visible primed surface.

PRINTED COPY UNCONTROLLED



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			MOULDER	ANY
			PASSES	1
	PROFILE	DRAWN BY	S McMaster	REV: 1
	SAM 01	DATE	17/06/2019	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM