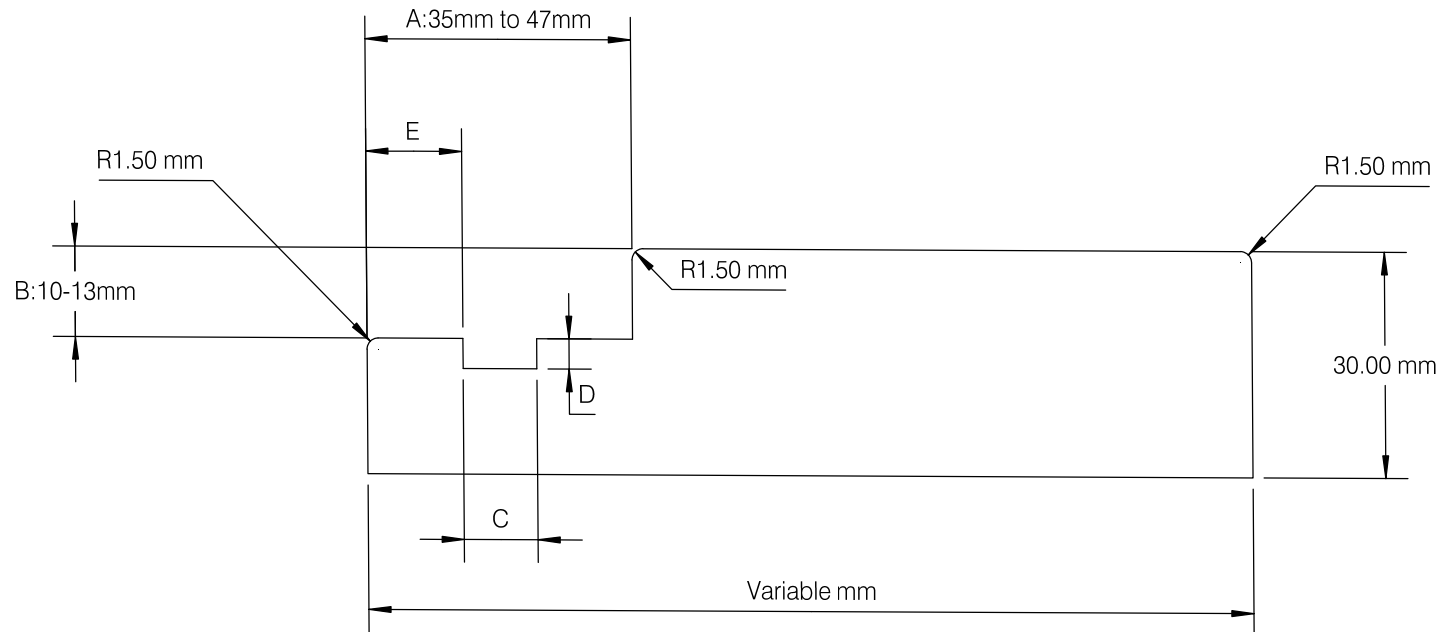


Place SAM 04 profile block on side spindle 2, to produce 1.5 mm radius.
 Place SAM 04 profile block on side spindle 3, to produce 1.5 mm radius.
 Place SAM 02 cutter block on the first top head, to produce rebate and 1.5 mm radius.
 Place suitable groover on second top spindle. Set at DIM C, set to produce DIMC x DIMD groove.



PRINTED COPY UNCONTROLLED

DIMENSIONS IN RED ARE CRITICAL TOLERANCE +0.3MM/-0MM
 CHECK WITH GO NO GO GAUGE

AREA MACHINED AWAY BY ROUNDS: 1.44 SQ MM

MOULDER	3,4,5,6,7
PASSES	1
DRAWN BY	S McMaster
DATE	18/06/2019
SCALE	1:1
REV:	1
AUTH:	
TOLERANCE	+/- 0.5MM



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PROFILE	
SP 654	