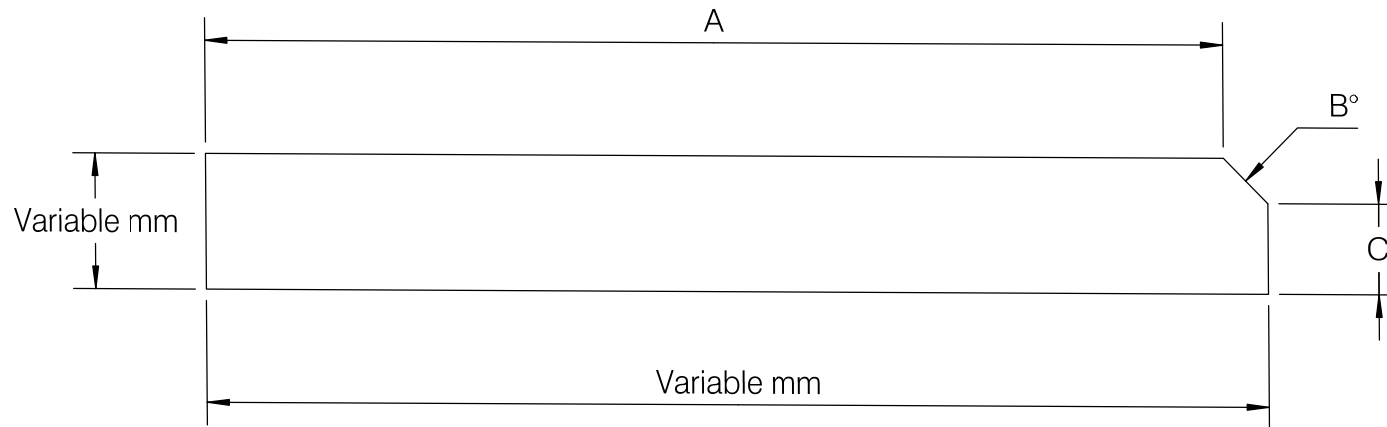Place SAM 01 profile block on side spindle 2.
Place SAM 01 profile block on side spindle 3.
Place Angle B profile block on the first top spindle, to produce Chamfer.

Please tick in box - Is groove a visable top surface for priming   YES ☐   NO ☐

A

B°

Variable mm

C

Variable mm

CUSTOMER TO CONFIRM DIMENSIONS A+B+C INCLUDING PRODUCT WIDTH AND THICKNESS.
WHEN DIMENSION C=0, ANGLED CUTTER MUST BE SET ON SIDE HEAD!

AREA MACHINED AWAY: AxC SQMM

MOULDER	3,4,5,6,7
PASSES	1

		PROFILE	DRAWN BY	S McMaster	REV: 1
SAM®	Newpark Industrial Estate Greystone Road, Antrim BT41 2RU T: +44 (0)28 9442 8288 F: +44 (0)28 9442 8244 E: team@samonline.co.uk W: www.samonline.co.uk	SP 601	DATE	18/06/2019	AUTH:
			SCALE	1:1	TOLERANCE +/- 0.5MM