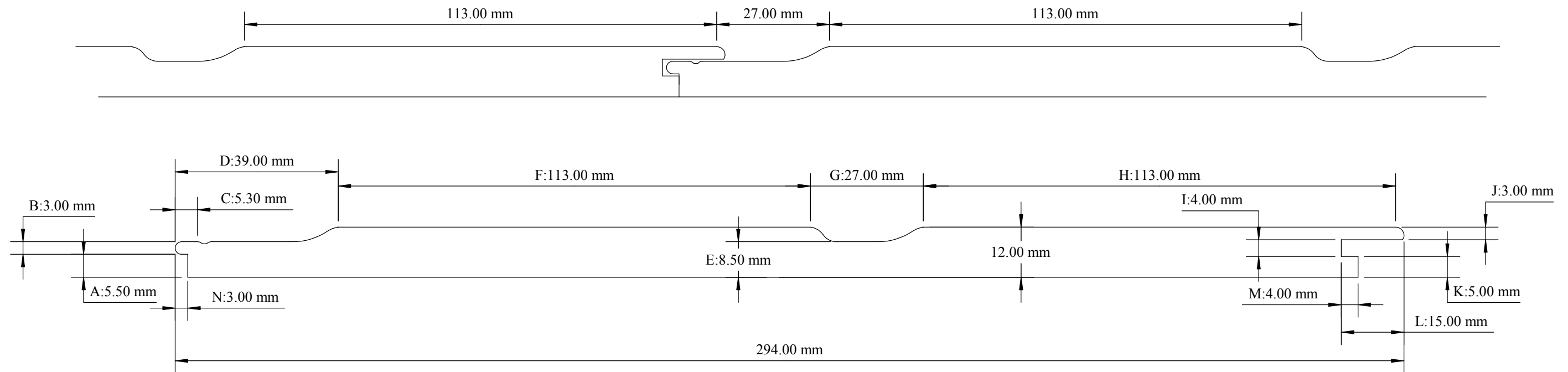


PRINTED COPY UNCONTROLLED

Place SAM 3426T1 profile block on side spindle 2.
 Place SAM 3426T2 profile block on side spindle 3.
 Place 4mm saw blade on side spindle 5, set to produce 4.00mm x15.00mm deep groove.
 Place SAM 3426T3 profile block on the first top spindle.
 Place SAM 3426T4 profile block on the second top spindle.



SAM TRIMAX Double Shiplap

MOULDER	4
PASSES	1
DRAWN BY	B. Sobecki
DATE	17/01/2018
SCALE	1:1
REV:	3
AUTH:	
TOLERANCE	+/- 0.5MM

SAM MOULDINGS

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PROFILE

SAM 3907