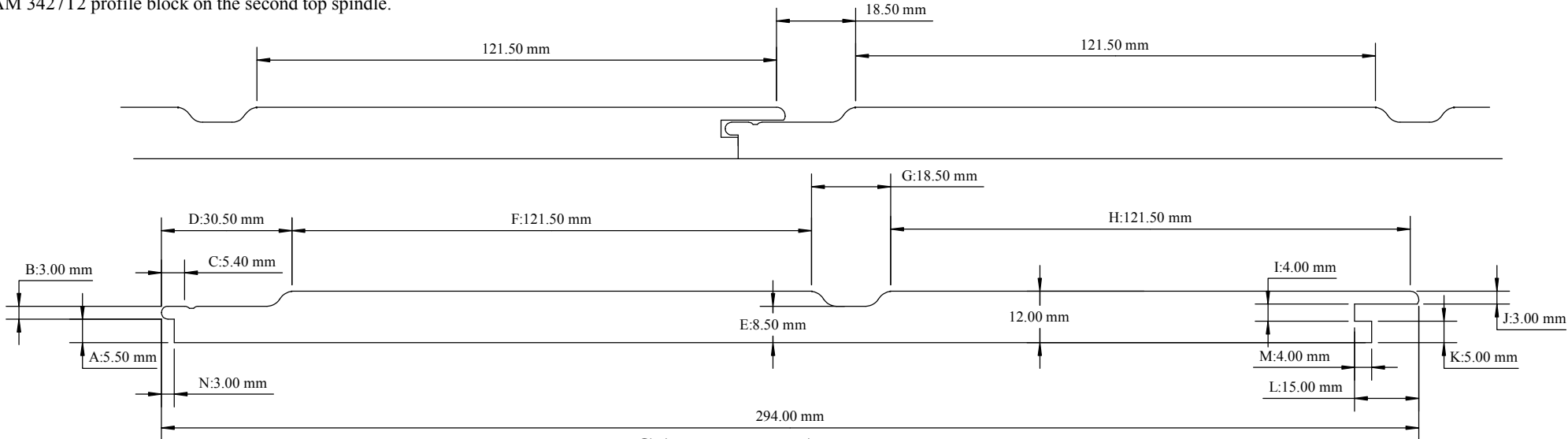


Place SAM3426T1 profile block on side spindle 2.  
 Place SAM 3426T2 profile block on side spindle 3.  
 Place 4mm saw blade on side spindle 5, set to produce 4.00mm x15.00mm deep groove.  
 Place SAM 3427T1 profile block on the first top spindle.  
 Place SAM 3427T2 profile block on the second top spindle.



**SAM TRIMAX**  
 Double Square Shiplap Cladding

AREA MACHINED AWAY 212.25 SQMM.

MOULDER	4
PASSES	1
DRAWN BY	B. SobECKi
REV:	4
DATE	17/01/18
AUTH:	
SCALE	1:1
TOLERANCE	+/- 0.5MM

**SAM MOULDINGS**  
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 Tel : (028) 9442 8288 Fax : (028) 9442 8244  
 Website: www.sammouldings.co.uk Email: info@sammouldings.co.uk

PROFILE

**SAM 3717**

DRAWN BY	B. SobECKi
DATE	17/01/18
SCALE	1:1